



Dart Aerospace Ltd.
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D3319-1
Job Sheet 184886



Part No: D3319-1

Job Qty: 12 ea

Part Name: Forward Wearplate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 10/26/18

Created By: Shannon Hadley

Type: Stock

Description:

Note: IPP: B 05.10.14 Added step 9, dwg rev B KJ/EC IPP Rev:C Now on Waterjet 06-10-26 JLM IPP REV:D
17.10.25 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	12 pcs		10/26/18	0.00	1.25	Waterjet 1		SC 18/11/19
110	QC	12 pcs		10/26/18	0.00	0.00	QC2 Waterjet-2		SC 18/11/19
120	QC	12 pcs		10/26/18	0.00	0.00	QC8-2		OCT 26 2018 68
140	Brake NC	12 pcs		10/26/18	0.07	0.87	Brake NC 1		SP 9-89
150	QC	12 pcs		10/26/18	0.00	0.00	QC5		NOV 06 2018 68
160	Autoweld 1	12 pcs		10/26/18	0.00	3.08	Automated welding		JRC 9-89
170	QC	12 pcs		10/26/18	0.00	0.00	QC10		EL
180	QC	12 pcs		10/26/18	0.00	0.00	QC5		EL
190	SprayPaint	12 pcs		10/26/18	0.00	0.28	Spray Paint		SP 18/11/19
200	QC	12 pcs		10/26/18	0.00	0.00	QC3		NOV 14 2018 68
210	Packaging	12 pcs		10/26/18	0.00	0.00	Packaging3-1	ST603	NOV 14 2018 9-89
220	QC21-SA	12 Ea		10/26/18	0.00	0.00	QC21		21 9-89

Part Op 100 - 1-Cut as per Dwg D3319 Dwg Rev: D Prog Rev: D 2-Deburr if necessary
Descriptions: 140 - 1- Form using DT8326 & DT8261 as per Dwg D3319Rev: _____ 2- Form flat on press using DT8776 block
160 - 8259 HARDCOAT B: _____
190 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURE COATING AS PER DWG NOTE 9 SHEET ONE.
BATCH: 138978 ET 11/19 START 18/11/18 END 18/11/19
210 - Identify on inside surface using a permanent fine point marker with the following: TCCA-PDA, Dart Aerospace Ltd.
P/N: D3319-1, B/N: BXXXXX For Product Eligibility see PDA05-18 and Stock Location: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	7.5360 sf (.628 ea)	100-Waterjet	50768877

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S18GA	8	149	0

OLD 184136

930 - 10.44 - Start
1.25 11:15 - Tin
2.75 2:30

DART
AEROSPACE

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CANADA
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Container No: S119924



Part: D3319-1

Job No: 184886

Serial No/Batch: S119924

Revision: D

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/19/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	4.980inches $\pm$ 0.030	5.010 4.950		
2	Wearplate	1.600inches $\pm$ 0.010	1.610 1.590		
3	Wearplate	2.660inches $\pm$ 0.010	2.670 2.650		
4	Wearplate	3.190inches $\pm$ 0.010	3.200 3.180		
5	Wearplate	3.563inches $\pm$ 0.010	3.573 3.553		
6	Wearplate	4.710inches $\pm$ 0.030	4.740 4.680		
7	Wearplate	0.600inches $\pm$ 0.030	0.630 0.570		
8	Wearplate	10.576inches $\pm$ 0.010	10.586 10.566		
9	Wearplate	11.942inches $\pm$ 0.010	11.952 11.932		
10	Wearplate	18.090inches $\pm$ 0.030	18.120 18.060		
11	Wearplate	0.316inches + 0.006 - 0.001	0.322 0.315		
12	Wearplate	0.546inches $\pm$ 0.010	0.556 0.536		
13	Wearplate	0.316inches + 0.006 - 0.001	0.322 0.315		
14	Wearplate	0.670inches $\pm$ 0.010	0.680 0.660		
15	Wearplate	0.190inches + 0.005 - 0.001	0.195 0.189		
16	Wearplate	3.815inches $\pm$ 0.010	3.825 3.805		
17	Wearplate	16.100inches $\pm$ 0.010	16.110 16.090		

Plex 10/17/18 1:10 PM Dart.Hadley.Shannon

